





INDUSTRIAL SEWING MACHINE 智能工业缝纫机

2021



浙江威力士机械有限公司



威力士公司创建于1993年, 地处秀山丽水瓯江上 游,相伴于山清水秀的仙都风景区,坐落于浙江 西南部工业重镇——缙云县壶镇镇。周边拥有十 分便利的交通设施和物流渠道, 地理位置优越。

我们是一家二十多年专业生产缝纫机的厂家,于 2000年度提升创办三盛缝纫机公司,从而成为 在原始的家用缝纫机的基础上发展到工业用特种 厚料缝纫机的改革者。公司目前拥有自营进出口 权, 主要生产全自动免烫贴袋机、数控模板机、 高头车、罗拉车、筒式车、拉帮机、万能人字 车、平车及电脑车系列等十多个系列、五十多个 品种,成为国内外大型特种工业缝纫机生产基 地。公司拥有铸造、金加工、喷漆、装配、检 测、新产品开发等六大生产区块、能自行设计、 开发生产高精度缝制设备, 在国内大中城市设有 完善的售前售后服务网点,并远销东南亚、中 东、俄罗斯、欧美等国际市场,深受用户好评, 声名远扬。

通过多年的开拓发展, 今天威力士已经成长为一 个集缝纫机、锯床、锯条、圆锯机产品等多元 化现代企业。公司先后于2008年和2009年被评 为:"丽水市著名商标"、"浙江省著名商标"称号, 并通过ISO9001, CE认证、中国机械安全认证。 企业始终坚持以质量第一、荣誉至上为宗旨, 恪 守务实创新、诚信经营为企业立身之本,不断将 更加完善和丰富的产品提供给我们客户。

展望未来, 威力士人将一如既往锐意进取、励精 图治, 在产品多元化的道路上 不断前进。









We, ZHEJIANG WEILISHI MACHINE CO.,LTD, established in 1993, located in Huzhen town, occupy 18, 000 square meter and capital RMB10 million. Near Ningbo port and Shanghai port.

We are a professional manufacturer of sewing machines for more than 20 years. In 2000, we started to set up GOLDRICH Sewing Machine Company, which is the reformer of the special thick sewing machine for industrial using. Through years of development, our sewing machine have more than 10 series and more than 50 varieties, has become as one of large-scale special industrial sewing machine production base on the world. Our products

contain automatic pocket setter, CNC template machine, post-bed sewing machine, roller sewing machine, cylinder bed sewing machine, fur sewing machine, zigzag sewing machine, flat bed sewing machine and CNC sewing machine. Our company have six production blocks: such as casting, shape processing, painting, assembly, testing, new product development. We can design, development and production of high-precision sewing equipment.

What's more, WEILISHI has become a diversified modern enterprise. Except sewing machine, we also produce band saw, circular sawing machine and band saw blade. Under the brand

of WINPARD, GOLD WELL and WEILISHI, our products are sold to all over the china. And around 60% of the products are exported to more than countries in Europe, Asia, Middle East, South America and Africa.

WEILISHI has passed, CE certification, China's mechanical safety certification. We always keep quality and technology at the first place, and try to make first-class products.

Looking forward to the future, WEILISHI will always keep blazing new trails in a pioneering spirit to create more brilliant tomorrow with customers hand in hand.

MIPARD 企业荣誉 | ENTERPRISE HONOR





图标说明一览表 Symbols Table



先台平 Flat Type



筒式 Raised Flat-Bed



箱体式 Box Type



功能应用 Application



机针 Needle



机针数 No .Of Needles



线数 No .Of Threads



针间距 Needle Gauge



针迹长度 Stitch Length



针杆行程 Needle Bar Stroke



自动剪线 Auto Trimmer



差动比 Differential Ratio



薄料 Light Materials



中厚料 Medium Materials



厚料 Heavy Materials



弯针 Looper



下送料 **Bottom Feed**



机送料 Needle Feed



综合送料 Comprehensive Feec



上下送料 Top And Bottom Feed



针迹宽度 Stitch Width



针迹长度 Stitch Length



拔线 Thread Wiper



摆幅 Stitch Width



卧式标准旋梭 Horizontal Hook (standard)



卧式双倍旋梭 Horizontal Hook (Large)



立式标准旋梭 Vertical Hook (standard)



立式双倍旋梭 Vertical Hook (Large)



摆梭 Shuttle Hook



切刀尺寸 Cutter Size



锁眼尺寸(平) **Button Holing Size** (horizontal)



锁眼尺寸(圆) **Button Holing Size** (round)



钉扣样式 **Button Stitch**



纽扣直径 **Button Diameter**



电机功率 Power



加固线 Bartacking



抬压脚高度 Presser Foot Lift



缝纫转速 Sewing Speed



重量 Weight



包装箱尺寸 Packing Size



三自动电脑罗拉车(步进送料)

Single Needle Direct Driving Automatic Post Bed Sewing Machine

WB-591S

产品应用

用于马靴、运动鞋、工作鞋、休闲鞋、海绵鞋、婴 儿鞋、高级皮革鞋类缝制。

产品功能

自动倒缝、自动剪线、自动抬压脚,一体式设计。

产品特点

车头一体成型,计算机加工,规格准确,内皮带可调设计,不易损坏。

车头稳重,操作振动小。

机头可选配选针盒, 更方便操作。

直驱式马达稳定性高, 不振动、省电。

切线线头比较短(1.0公分),减少人工剪线工时。

倒缝针目准确对孔,不易损坏皮料,增加美观。

齿轮送及针式轮钱爬坡时仍能保持一定之缝目,不 会大小针目。

车缝海绵,薄类皮料,力保平滑均匀,不起皱,不屈形。

增加手动倒缝,让操作者更加方便使用。

电磁阀设计,确保控制夹线器紧线动作,使切线效果更加完善。

车头特殊设计,车头可安装平行或倾斜两用功能。 自动断电设计,让机修人员在维修保养时更加安全。

机头增加机械式无极调速功能。



USES

For riding boots, sports shoes, work shoes.

FUNCTION

Automatic backtracking, automatic trimming, automatic up foot lifter, one-piece design.

FEATURES

Front steady, operating vibration, optional head operation box, more convenient operation.

High direct-drive motor stability, no vibration, energy saving.

Short tangential thread (1.0cm), reducing manual trimming hours. Pour accurate needle entry to the hole, not damaged leather, increase the aesthetic.

Still maintain some of the stitch, not the size of the needle and the needle head gear wheel send money when climbing.

Sewing sponge, thin type leather, to secure smooth and uniform, do not wrinkle, unyielding shape.

Add manual sew, allows the operator more convenient to use.

Solenoid valve designed to ensure control of the gripper tight line action so that the tangential effect more perfect.

Special design front, the frontcan be in stalled parallel or inclined dual function, without the addition of full ramp.

型号 MODEL	r _{spm}	0	of fe	Trin.	(4)	(L)	(M)	H	000	GW/NW	(TRED
WB-591S	2500	DPx5	5	7-14	370/250		*	*	标准立式旋梭	61/68	750×370×700
WB-592S	2500	DPx5	5	7–14	370/250		*	*	标准立式旋梭	61/68	750×370×700



三自动电脑罗拉车(单针)

Single Needle Direct Driving Automatic Post Bed Sewing Machine

WB-1591D

产品应用

用于马靴、运动鞋、工作鞋、休闲鞋、海绵鞋、婴 儿鞋、高级皮革鞋类缝制。

产品功能

自动倒缝、自动剪线、自动抬压脚, 一体式设计。

产品特点

车头一体成型, 计算机加工, 规格准确, 内皮带可 调设计, 不易损坏。

车头稳重,操作振动小。

屈形。

机头可选配选针盒, 更方便操作。

直驱式马达稳定性高, 不振动、省电。

切线线头比较短(1.0公分),减少人工剪线工时。

倒缝针目准确对孔, 不易损坏皮料, 增加美观。

齿轮送及针式轮钱爬坡时仍能保持一定之缝目,不

会大小针目。 车缝海绵, 薄类皮料, 力保平滑均匀, 不起皱, 不

增加手动倒缝, 让操作者更加方便使用。

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车头特殊设计,车头可安装平行或倾斜两用功能。 自动断电设计, 让机修人员在维修保养时更加安

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Solenoid valve designed to ensure control of the gripper tight line action so that the tangential effect more perfect.

Special design front, the frontcan be in stalled parallel or inclined dual function, without the addition of full ramp.

型 号 MODEL	rpm			T mm	(4)	(1)	(E)	(B)	₽ •	GW/NW	
WB-1591D	2500	DP×5	5	7-14	370/250		*	*	标准立式旋梭	61/68	750×370×700



三自动电脑罗拉车(双针)

Twin Needle Direct Driving Automatic Post Bed Sewing Machine

WB-1592D

人员成本分析

Labor Cost Analysis:

可减少费用20*4.8万=96万元; Expense Decrease: 20*48, 000 = 960, 000 RMB.

人工费用=吃住、电、管理、劳动法三金、薪资等 以最低4000元/月(4.8万/年)计算;

Labor costs food +housing +electricity +management+labor insurance +salary, etc. with minimum of 4, 000 RMB / month labor (48, 000/ labor year).

如果公司生产需要100人,相应如此,公司设备能 力将大幅度提高,人员减少,费用降低,提高产 量15-20%、如减少20人,相应减少费用20*4.8万 =96万元。

The company needs 100 people for production, accordingly, the company's equipment capacity will be greatly improved, personnel will be reduced, costs will be reduced and production will be increased by 15-20%. 20 People are reduced, the corresponding cost will be reduced by 20 *48, 000=960, 000 mb.

节省空间

Save Space:

100台省20台空间,工人熟练后人约每80台高速罗 拉车相当于100台普通罗拉车的产量,即100台省20 台空间。

Only need 80 sets of high-speed roller sewing machine can replace the 100 sets high head sewing machine's daily output.

安全环保

Safety And Environmental Protection:

节省费线头, 更为环保, 高速罗拉车比普通罗拉车 声音较轻,减少噪音污染,高速罗拉车由于自动剪 线, 节省了费线头, 更为环保。

Save money and be more environmentally friendly. The high-speed roller sewing machine can reduaing noise pollution. For the automatic thread trimming function, itcan saves the cost of the thread and more environmentally friendly.

提升品质 Improve Quality:

线迹饱满而美感,高速罗拉车结构与普通罗拉车结 构完全不同, 在缝制与收线环节处理更为精密, 因 此线迹更为饱满美感。

The stitch line more perfect and beautiful.

型号 MODEL	r.pm					©	<u>@</u>	(H)	₩:	GW/NW	em em
WB-1592D	2500	DP×5	5	7-14	370/250		*	*	标准立式旋梭	62/69	750×370×700





单针滚轮罗拉车

Single Needle Roller Machine

WB-9910



马靴、运动鞋、工作鞋、休闲鞋、海棉鞋、婴儿 鞋、高级皮革鞋类及箱包缝制。

产品特点

双滚轮式及针送同步送料,爬坡力强,针距变化小,针位极稳固。缝制海棉、薄皮等缝料,平滑均匀,不起皱,不变形。采用球型及针状轴承,润滑性能好、摩擦小、噪音低、经久耐用。



双针滚轮罗拉车

Double Needle Roller Machine

WB-9920

USES

Riding boots, sports shoes, work shoes, casual shoes, sponge shoes, baby shoes, high leather shoes and bags sewing.

FEATURES

Double roller type and needle feed synchronous feeding, strong climbing force, small change of stitch, extremely stable needle position. Sewing sponge, thin skin and other materials, smooth and uniform.not wrinkled. no distortion. The use of spherical and needle bearings, lubrication performance, friction, low noise, durable.

型 号 MODEL	C.pm	U		mm	\$	0	(m)	E	₽:	GW/NW	
WB-9910	2500	DP×5	7	7	370/250			*	标准立式旋梭	52/48	680×335×690
WB-9920	2500	DP×5	5.5	7	370/250		*	*	标准立式旋梭	53/49	680×335×690





单针直驱罗拉车

Directly Driving Single Needle Roller Machine

WB-9910D



采用滚轮,牙齿机针三同步送料,爬坡力强,针距 变化小,针位极稳固。

缝制海绵、薄皮等缝科,平滑均匀,不起皱,不变 形。采用球型及针状轴承,润滑性能好、噪音低、 经久耐用。

适用于马靴、军用马靴、运动鞋、休闲鞋、海绵 鞋、婴儿鞋、高级皮革鞋类及箱包缝制。



双针直驱罗拉车

Directly Driving Twin Needle Roller Machine

WB-9920D

FEATURES

Adopt double idler wheels and needle feed materials at the same time, strong slope climbing force, small change of needle and sturdy needle position. It can sew sponge, thin leather with even smooth and inflexibility. It adopts ball and needle bearing with fine lubrication, little attrition low noise and long life. Suitable for sewing riding boot, gym shoes, leisure shoes, sponge shoes baby's shoes, high grade leather shoes and all kinds of cases.



型 号 MODEL	C r.pm	0		mm mm	*	(L)	(M)	\oplus	B ®	GW/NW kg	₽ mm
WB-9910D	2500	DPx5	7	8–15	370/250		*	*	标准立式旋梭	72/68	720×335×690
WB-9920D	2500	DP×5	4	8-15	370/250		*	*	标准立式旋梭	73/69	720×335×690







圆头单针高头车

Single Needle With Round Head Sewing Maching

WB-810

产品应用

马靴、运动鞋、工作鞋、休闲鞋、海棉鞋、婴儿 鞋、高级皮革鞋类及箱包缝制。

产品特点

采用滚轮下送料方式,送料稳定,爬坡性能好,缝制多层厚皮料效果尤佳。滑杆式挑线,缝制效果好、噪音低、线迹稳定、美观。









圆头双针高头车

Twin Needle With Round Head Sewing Machine

WB-820F

USES

Apply to all kinds of sports shoes, shoes, children's shoes. Boots and other footwear and handbags sewing.

FEATURES

The use of roller under the feeding mode. Feeding stability, climbing performance, sewing multi–layer thick leather material is particularly effective. Slide—type thread take—up, good sewing effect, low noise, stable stitch, beautiful.

型 등 MODEL	Com			- mm	9	0	(m)	B		GW/NW	
WB-810	3000	DP×5	5	6	370/250			*	标准立式旋梭	39/35	650×260×560
WB-820F	3000	DP×5	4	6	370/250		*	*	标准立式旋梭	39/35	650×260×560







单针方头直驱高头车

Single Needle With Squre Head Directly Driving Sewing Machine

WB-810D

产品应用

适用于各类运动鞋、女鞋、童鞋、马靴等各种鞋类 及手袋的缝制。

产品特点

采用滚轮下送料方式,送料稳定,爬坡性能好,缝制多层厚皮料效果尤佳滑杆式挑线,缝制效果好、音低、线迹稳定、美观。

双针方头直驱高头车

Twin Needle With Squre Head Directly Driving Sewing Machine

WB-820D

USES

Apply to all kinds of sports shoes, shoes, children's shoes. Boots and other footwear and handbags sewing.

FEATURES

The use of roller under the feeding mode. Feeding stability, climbing performance, sewing multi–layer thick leather material is particularly effective. Slide—type thread take—up, good sewing effect, low noise, stable stitch, Beautiful.

型 号 MODEL	r.pm	0		mm	₩	0	(b)	H		GW/NW kg	
WB-810D	3000	DPx5	5	6	370/250		*	*	标准立式旋梭	39/35	650×270×580
WB-820D	3000	DP×5	4	6	370/250		*	*	标准立式旋梭	39/35	650×270×580



高速双压脚 **F送料人字车(滚边)**

High Speed Twin Presser Foot Up And Down Feeding Herringbone Machine (Hemming)

WB-2312



本机适用于鞋子、手袋、汽车座垫、运动护具等包 边缝合。

产品特点

1.采用双压脚上下同步送料, 可确保车缝物品均匀 平整, 大大提高缝纫质量。

2.本机采用自行研发新摆阵机构, 摆幅稳定。

3.全自动供油系统,可确保零件不易磨损,增加本 机使用寿命,降低维修困扰。

4.车头顶盖可开启,便于维修处理。

USES

This machine is suitable for binding and sewing shoes, handbags, car cushions, sports protective equipment, etc.

FEATURES

- 1. Using double presser foot to feed material synchronously up and down can ensure that the sewing articles are even and smooth, and greatly improve the sewing quality.
- 2. The machine adopts a new swing mechanism developed by ourselves, and the swing amplitude
- 3. The "automatic oil supply system" can ensure that the parts are not easy to wear, increase the service life of the machine and reduce the trouble of maintenance.
- 4. When opening, the head cover is convenient for maintenance.



自动加油 中厚料曲折缝纫机(大梭)

Automatic Oiling Zigzag Sewing Machine (Large Shuttle)

WB-2530

产品特点

- 1. 本机采用最新摆针机构, 摆幅稳定、机身重、车 缝速度快、效益可达一般人字车1.5倍以上。
- 2. 全自动供油系统,可保零件不易磨损,增加本 机使用寿命,降低维修费用。
- 3. 本机采用2倍大釜与梭心,减少更换底线时间, 节省工时浪费,提升效率。
- 4. 三、四点人字车可以增强缝制部位的缝合力。

FEATURES

- 1.The latest balance mechanism adopts on the machine, swing stablility, body weight, sewing speed, efficiency as the general machine 1.5 times
- 2. Automatic oil supply system , guaranteed no wearing parts,increase the machine life,reduce the dimension repair cost.
- 3. The machine uses 2 times hook and bobbin.reduce time to replace the bottom thread. To save time, extraction improved efficiency.
- 4. Three or four bit word car can enhance the sewing parts of the sewing force.

型 号 MODEL	r.pm	1		<u>+</u>	®	0	(1)	Œ	₽:	GW/NW	
WB-2312	2500	DP×5	1-7	16	370/250			*	标准立式旋梭	33/37	
WB-2530	2000	DP×5#10-#14		7	370/250		*	*	标准立式旋梭		630×255×600





单针综合送料筒形车

Single Needle Cylinder Bed With Unison Feed Lockstitch Sewing Machine WB-335A



适用于鞋业滚边、箱包滚边、沙发制造、皮包合成及高级运动器材圆筒成形。



采用综合送料装置,多层缝料缝制时,内层不会移动。新型压脚使寿命延长,中压脚更稳定。筒形设计,使鞋子、皮包的滚边、合成及高级运动器材的缝制更加容易。节省时间,提高效率。



Apply to shoe piping, bags piping, sofa manu facturing, leather synthesis and senior sports equipment tube forming.

FEATURES

Adopt comprehensive feeding device, when sewing multiple layers of material, the inner layer won't move. New type of presser foot prolongs the using life and makes the medium presser foot more stable. The cylindrical design, make the shoes, portfolio of piping, synthesis and advanced sports equipment easy sewing. Save time, improve efficiency.





单针综合 送料自动加油筒形车

Auto Oil Single Needle Cylinder Bed With Unison Feed Sewing Machine WB-2628

产品应用

适用于各种皮革、人造革、帆布等中厚料制品的包 边缝纫。

产品特点

本机采用滑杆挑线,连杆式送料机构,上下轴由高精度螺旋伞齿传动,并采用自动润滑系统,具有转速高,振动小,噪音低,使用寿命长等特点,其综合送料的方式更是可防止缝料层之间的滑移,线迹美观整齐。

USES

Applicable to all kinds of leather, leather canvas and other materials the thick edge of the product sewing .

FEATURES

This machine adopts slide bar thread take-up and connecting rod feeding mechanism. The upper and lower shafts are driven by high – precision spiral bevel gear and adopt automatic lubrication system. It has characteristics of high speed, low vibration, low noise and long service life. Feeding way is to prevent the seam layer between the slip, beautiful and neat stitch.



型 号 MODEL	C r.pm			#	₩	0	(1)	\oplus	B ®	GW/NW	
WB-335A	2500	DP×17	5.5	8	370/250		*	*	标准立式旋梭	32/27	650×280×450
WB-2628	2000	DP×17	5	6	370/250		*	*	标准立式旋梭	43/41	590×265×590

特高型高头车

Super High Post Bed Sewing Machine

WB-8365 WB-8366

产品应用

适用于各种手提包、背包、手袋、鞋、靴和旅行箱包的缝制。

产品特点

采用上、下综合送料机构,避免了上、下两层缝料缝制过程中的错位,使得缝制更加精确。超长型筒式旋梭座(筒柱高度445mm)设计,使缝纫变得更加舒适,适应范围更加广泛。

USES

Applicable to all kinds of handbags, backpacks, handbags, shoes, boots and travel bags sewing.

FEATURES

The upper and lower integrated feeding mechanism, to avoid the upper and lower layers of sewing materials in the process of sewing dislocation, making sewing more accurate. Extremely long barrel—type shuttle seat (cylinder height of 445mm)design, the sewing becomes more comfortable, more wide range of adaptation.





型号 MODEL	C	•	mm.	1100	@	(1)	(E)	H	1 0	GW/NW	mm
WB-8365	2000	DP×17	5.5	8.5	370/250			*	标准立式旋梭	63/58	675×374×912
WB-8366	2000	DP×17	5.5	8.5	370/250		*	*	标准立式旋梭	63/58	675×374×912





单针针送 & 上下输送, 细小釜座罗拉车

Single Needle ,Needle Feed Top /Bottomroller Feed ,Slender Postbed Sewing Machine .

WB-8369

产品特点

牛角装置&送料装置(专利): 专利一: 特殊的牛角机构,使釜盖靠近水平旋梭的外围,而盖边缘与针的距离缩至最小。专利二: 特殊的送料装置,呈纵向排列,可缩小针与釜座边缘的距离。适用于缝制曲度较小的皮包、鞋子的立体部位。特殊综合式(针送&上下输送)送料,车缝薄料不起皱,车缝厚料缝目美观。

FEATURES

BOBBIN CASE OPENER FEEDING MECHANISM (PATENT): Special designed bobbin case opener, the hook cover is close to the rotating hook, and the distance between the needle and the side of postbed is very tiny. It is suitable for stitching the three–dimensional or small–curved articles. Special designed feeding mechanism and in vertical order, could narrow the distance between the needle and the side of postbed. It is suitable for stitching the three–dimensional or small–curved leather bags, shoes,etc...Due to special unison feed, no wrinkle in light material and fine stitch in heavy material.





型号 MODEL	ram		4 1	700	针棒冲程	使用釜	釜座	釜座高度
WB-8369	2500	DP×5#16	7	15	38	标准釜	左釜座	175
WB-8369S	2500	(#14~#19)	7	15	38	小釜	左釜座	175
WB-8369MH	2500	A 10	7	15	38	标准釜	左釜座	315
WB-8369MHS	2500	DP×5#16 (#14~#19)	7	15	38	小釜	左釜座	315
WB-8369MHSN	2500		7	15	38	小釜	左釜座	315
WB-8369R	2500	DP×5#16	7	15	38	标准釜	右釜座	175
WB-8369SR	2500	(#14~#19)	7	15	38	小釜	右釜座	175







单针综合送筒式车

SINGLE NEEDLE COMBINATION TYPE CAR

WB-246 WB-246V

产品应用

适用于缝制中厚及厚料如牛仔裤、帐篷、座垫、皮革制品等。

产品特点

由于采用自动润滑装置,缝纫性能更稳定,可提高缝纫效率和制品质量。

USES

Suitable for sewing medium and heavy material. such as: jeans, tents, cushions, leather products.

FEATURES

Due to the use of automatic lubrication device, sewing performance is more stable, can improve the sewing efficiency and product quality.



单针综合送筒式车

SINGLE NEEDLE COMBINATION TYPE CAR

WB-441

产品应用

适用于沙发家具、高尔夫球、运动用品等各种物料

产品特点

采用三步综合送简料,送料力量强大,缝制特厚物品,缝目均匀美观。

USES

Apply to sofa furniture, golf, sporting goods and other materials.

FEATURES

Three steps to send the whole material, feed strength, sewing extra thick material with even and beautiful sewing stitch.



펜 号 MODEL	C.pm		WES .	₩.		(L)	(M)	(H)	B	GW/NW	
WB-246/WB-246V	2000	DB×1(#14-#25)	7	6–11	35		*	*	全自动润滑	40/35	570×270×620
WB-441	2000	DB×1(#14-#25)	7	6-11	35		*	*	全自动润滑		