

TOOL HOLDER CLEANING DEVICE

Please contact us the first time for any questions or suggestions.

Spare Parts



Brush Head



Adapter Ring



Base Unit

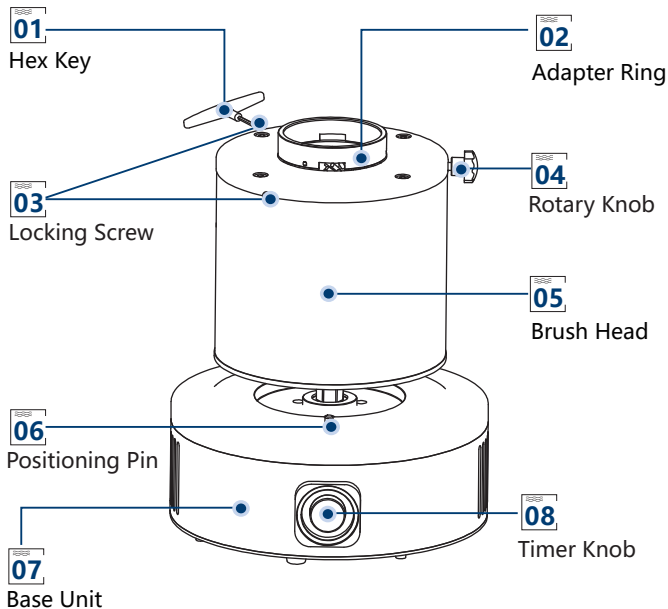


Power Supply



Hex Key

Instruction Manual



1. Place the brush head on the base unit, make sure to align the positioning holes and pins.
2. Connect the power supply to the Base Unit and an outlet.
3. Spray tool holder taper with antirust agent and place into the adapter ring.
4. Rotate the rotary knob clockwise to lock the tool holder, and turn the timer knob to the required time, usually it is 1 to 5 minutes.
5. Press the timer knob, the cleaner starts, and automatically stops after reaching the set time. The device can be stopped by turning the timer knob to OFF button at any time.
6. Remove the tool holder and wipe with a cleaning cloth.
7. Adapter rings included for different taper standards, please refer to specification table.

Steps to Replace the Adapter Ring

1. Turn the adapter ring locking screw counterclockwise 2-3 turns to completely retract the locking screw into the base cover.
2. Turn the rotary knob counterclockwise in order to fully enter the screw into the base cover.
3. Take out the adapter ring and then install the right adapter ring that needs to be replaced vertically. Make sure that the hole on the adapter ring is aligned with the rotary knob.
4. Tighten the adapter ring locking screw by hex key clockwise.

Specifications

Size	Tool Holder Taper	Base Unit	Brush Head	Brush Head D	Reduction Qty
TCD-30	BT/SK/CAT30	TCD-BU	TCD-30-BH	50	2
TCD-40	BT/SK/CAT40	TCD-BU	TCD-40-BH	63.55	2
TCD-50	BT/SK/CAT50	TCD-BU	TCD-50-BH	100	3
TCD-HSK50	HSK50	TCD-BU	TCD-HSK50-BH	50	-
TCD-HSK63	HSK63	TCD-BU	TCD-HSK63-BH	63	-
TCD-HSK100	HSK100	TCD-BU	TCD-HSK100-BH	100	-

All tool holders use the same base unit, only to change the brush head for different tapers.
Included reduction rings to be used with the brush head for toolholders according different taper standards.
TCD-30: two reduction rings, one for SK30 tool holders, the other one for BT30 and CAT30.
TCD-40: two reduction rings, one for BT40 tool holders, the other one for SK40 and CAT40.
TCD-50: three reduction rings for BT50, SK50 and CAT50 tool holders.
HSK cleaning devices are used for Form A/C/D/E/F, without reductions.